

# Work Order ID 57759

April 14, 2010 11:41:22 AM



Page 1

Item ID: D3033-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Seat Track

Start Date: 4/14/10 Start Qty: 1.00



Cust Item ID:

Required Date: 4/30/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *W*

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3033

Rev A1

100

0.00



Small Fab

Memo

0.00

Small Fab

1-Cut to length as per dwg

2-Drill holes as per Dwg Using DT8610

3- C'sink hole as per dwg

4- Deburr

*= 7 m-h 10/04/15*

101

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*5 10/04/16*



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Page 2

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Item Name: Seat Track

Start Date: 4/14/10 Start Qty: 1.00



Cust Item ID:

Required Date: 4/30/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

110

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

10/04/19

X1

0

Hand Finishing

120

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

0.

10-4-19

Quality Control

140

Identify as per dwg &amp; Stock Location

0.00



Packaging

Memo

0.00

10-4-19

10 SD

Packaging

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Item ID: D3033-3

Accept

Setup Start

Revision ID:

Stop

Item Name: Seat Track

Start Date: 4/14/10 Start Qty: 1.00

Cust Item ID:

Required Date: 4/30/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/20

MF 10-4-20

# Picklist Print

April-14-2010 11:41:21 AM

Page 1

Work Order ID: 57759



Parent Item: D3033-3



Parent Item Name: Seat Track

Start Date: 4/14/10

Required Date: 4/30/10

Comments: IPP B01.11.29 Added DT8610 to Step 3 SM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3033-144		Manufactured	No			110	f	8.5000	1.5789			
Seat Track												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST492	8.5	
30209 ✓	8.5	

m-h  
1.5789  
10/04/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

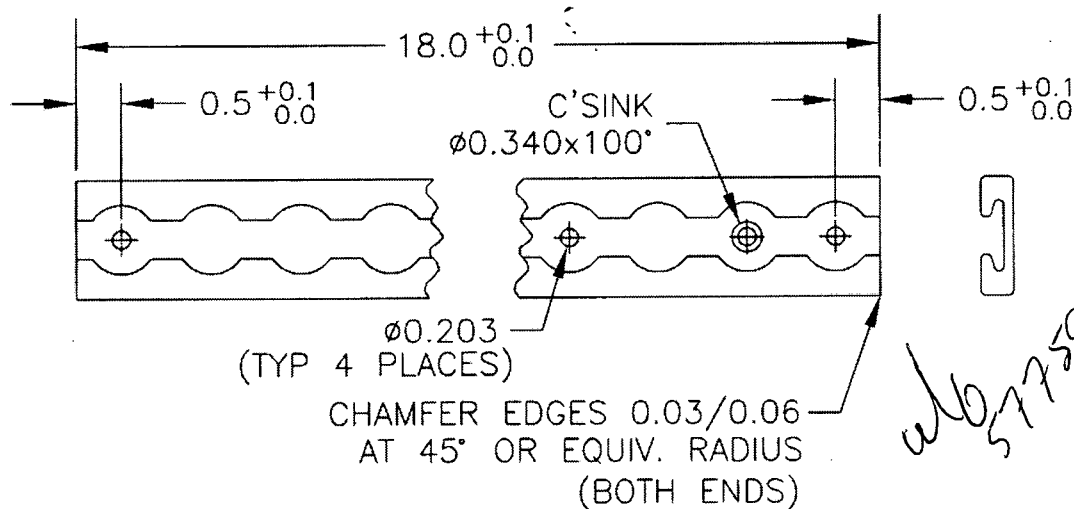
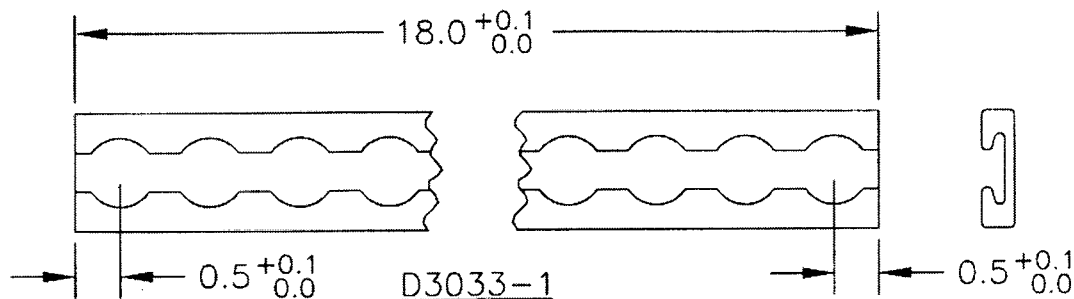
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D3033	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE SEAT TRACK	SCALE 1:2
A	01.05.18	NEW ISSUE	
AI	<i>48</i> 03.08.25	NOTE 1 MODIFIED	

## SPECIFICATION CONTROL DRAWING



D3033-3  
(CAN MAKE FROM D3033-1)

### D3033-1 & D3033-3

- 1) MAKE FROM: ANCRA, P/N 40456-11-144  
OR BROWNLIN, P/N 20276-144-0-0 } D3033-144 AI
- 2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED  
01.05.30

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